



Periodic Maintenance Service Guide for XFORCE

The table below indicates the type of service classification that will be done on your vehicle at certain kilometer readings.

Legend: I = Inspect
C = Cleaning
R = Replace
L = Lubricate



PERIODIC MAINTENANCE SERVICE (PMS) CHECKSHEET

Maintenance Interval							
Perform at kilometers (miles) intervals or months interval, whichever comes first							
Kms. (x1000)	Months	Kms. (x1000)	Months	Kms. (x1000)	Months	Kms. (x1000)	Months
1	1 mons.	10	6 mons.	20	12 mons.	40	24 mons.
		30	18 mons.	60	36 mons.	80	48 mons.
		90	54 mons.	100	60 mons.	120	72 mons.
				140	84 mons.	160	96 mons.

Operations inside the vehicle	Maintenance interval						
Check all lights, switches & button operations	All intervals or every 6 months	I	I	I	I	I	I
Check brake pedal and clutch pedal (If applicable) for freeplay	All intervals or every 6 months	I	I	I	I	I	I
Clean air purifier filter (A/C cabin filter)	All intervals or every 6 months	C	C	C	C	C	C
Replace air purifier filter (A/C cabin filter)	Every 20,000 km or 1 year			R	R	R	R
Check Seat belts, buckles, retractors, anchors & adjusters	All intervals or every 6 months	I	I	I	I	I	I
Reset PMS reminder indicator in instrument panel or in MUT Laptop	All intervals or every 6 months	R	R	R	R	R	R
Operations inside engine compartment	Maintenance interval						
Check drive belt for cracks, fraying, wear, and adjust its tension if necessary	Every 40,000 km or 2 years						I
Check intake air hose, radiator hose and turbocharger oil hose(Diesel) for damage	Every 20,000 km or 1 year			I	I	I	I
Replace Spark Plugs (If applicable)	Every 100,000 km			R	R	R	R
Check Valve clearance except vehicles w/ auto lash	Every 100,000 km			I	I	I	I
Check air cleaner element for clogging and damage	All intervals or every 6 months	I	I	I	I	I	I
Replace air cleaner element(Engine air filter)	Every 40,000 km or 2 years						R
Visually check all fluid levels(Brake&Clutch ,Steering,Engine oil & Coolant	All intervals or every 6 months	I	I	I	I	I	I
Change Brake & Clutch fluid	Every 40,000 km or 2 years						R
Check battery status using Midtronics battery analyzer	All intervals or every 6 months	I	I	I	I	I	I
Replace Fuel filter (Gasoline)	Every 40,000 km or 2 years						R
Check & replace Radiator cap sticker	All intervals or every 6 months	R	R	R	R	R	R
Operations under the vehicle	Maintenance interval						
Check suspension for damage and looseness (Arm ball joints for play,dust cover/boots for damage,steering linkage looseness)	Every 20,000 km or 1 year			I	I	I	I
Lubricate propeller shaft with grease fitting (If applicable)	Every 20,000 km or 1 year			L	L	L	L
Check Brake line, Transmission,CVT, Transfer, Front and Rear differential for oil leakage (if applicable)	All intervals or every 6 months	I	I	I	I	I	I
Change gear oil in Front & Rear Differential(If applicable)	Every 80,000 km						R
Check exhaust pipe connections for gas leakage, and check pipe installation	Every 20,000 km or 1 year			I	I	I	I
Operations outside the vehicle	Maintenance interval						
Check Wheel alignment	Every 40,000 km or 2 years						I
Check tire condition for pressure, presence of foreign objects, tread wear and depth	All intervals or every 6 months	I	I	I	I	I	I
Check front and rear wheel bearings for play	Every 60,000 km or 3 years			I	I	I	I
For front & rear, Check Brake Pad and shoe lining (If applicable) then conduct Tire Rotation	Every 10,000 km or 6 months		I	I	I	I	I
Check Power steering fluid (If applicable)	Every 10,000 km or 6 months		I	I	I	I	I
Change Power steering fluid (If applicable)	Every 40,000 km or 2 years						R
Operations after engine is warmed up	Maintenance interval						
Change Automatic Transmission fluid (If applicable). Include transfer if 4x4	Every 100,000 km			R	R	R	R
Change CVT fluid	Every 40,000 km						R
Change Engine Oil	All intervals or every 6 months	R	R	R	R	R	R
Change Engine Oil filter	All intervals or every 6 months	R	R	R	R	R	R
Others	Maintenance interval						
Perform MPI (Multi Point Injection) Learning or, if applicable	Every 40,000 km or 2 years						I
Check body condition for damage	Every 20,000 km or 1 year			I	I	I	I
Road test (Upon request of customer only)	Every 20,000 km or 1 year						I

*Subject to change without prior notice